

Guide for removing packaging and installing doors from Premiere Doors and 10daydoors.com:

Packaging Removal Warning:

- Ensure safety by having qualified personnel handle removal.
- Removing packaging or pallet must be done carefully and responsibly, adapting to your specific conditions.
- Doors ship with frames and must be separated before installation. See below for separation and installation procedures. Consult the factory for specific questions. (928)852-7489

Door Handling:

- Doors are heavy; handle with caution.
- Identify door type: Retro-Fit or New Construction.

Separating Door from Casing:

- Determine hinge type: Pivot or Standard.
- Standard Hinge: Open door 92 to 110 degrees to lift off from frame.
- Pivot Hinge: Use a 5/32" allen/hex tool to remove the access panel. Carefully remove pivot hinges and bearings, maintaining original factory grease and bearing placement.

Installation:

Ensure the door frame is mounted level and plumb shimmed and tight against the studs and header. Pay special attention to the hinge or pivot side of the frame and frame threshold. Misalignment due to the door's weight will affect operation.

> Premiere Manufacturing Inc. PMG COS AZ LLC 1870 McCulloch Blvd, N Lake Havasu City AZ 86403 (928)852-7498



New Construction:

- Frame mounts inside door jam to studs and header ruff framing allow .5 inch over size
- Use FastenMaster HeadLOK 2 ⁷/₈" (73mm) or 3" long ³/₈" lag bolts.
- Pivot Door Specifics:
 - Use specified bolts for pivot hinge center into the header and a ½"x 3" concrete anchor for the bottom pivot hinge center.
 - Add wooden shims between door and threshold: .25" hinge side, .30" non-hinge side, wood shim each side .25" before reinstalling hinges and bearings.

Retro-Fit:

- Frame mounts from outside into studs and header through the interior wall flange.
- Use FastenMaster HeadLOK 2 ⁷/₈" (73mm) or ³/₈" lag bolts.
- Pivot Door Specifics:
 - Use specified bolts for pivot hinge center into the header and a ½"x 3" concrete anchor for the bottom pivot hinge center.
 - Add wooden shims between door and threshold: .25" hinge side, .30" non-hinge side, wood shim each side .25" before reinstalling hinges and bearings.

Final Steps:

• AGAIN Ensure the door frame is mounted level and plumb shimmed and tight against the studs and header. Misalignment due to the door's weight will affect operation. Pay special attention to the hinge or pivot side of the frame and frame threshold.

Door Stop: Remove 2 5/32" Hex screws from center of rubber bumpers Find out your doors stopping point and lag Stop housing into floor with 2 5/16" x3" Tapcon Heavy Duty Concrete screw anchors reinstall cover and bumpers.

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This guide provides a structured approach to safely remove packaging and install doors, ensuring proper handling and installation to maintain door functionality and safety.

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